



INSTRUCTIONS:

- 1) ALIGN TEMPLATE WITH EDGES OF AIRCRAFT FAIRINGS AS BEST AS POSSIBLE. IF APPLICABLE USE EXISTING AIRFRAME FASTENER LOCATION (ZONE A7) ON TEMPLATE AS A STARTING POINT, THEN ALIGN TEMPLATE WITH EDGE OF AIRCRAFT FAIRINGS. ALTERNATELY, ALIGN TEMPLATE WITH EXISTING WINDOW (IF ENLARGING A SMALLER WINDOW).
- 2) ATTACH TEMPLATE TO AIRCRAFT FUSELAGE USING MASKING TAPE.
- 3) BEFORE DRILLING HOLES/CUTTING OPENING, VERIFY THAT ALL WINDOW FASTENER LOCATIONS WILL BE 0.50" AWAY FROM FAIRING SPLIT LINE
- 4) DRILL $\varnothing 0.125$ HOLES ALONG INNER-MOST LINE FOR THE APPROPRIATE WINDOW.
- 5) CUT-OUT WINDOW 0.06" FROM DRILL CENTER (OUTER-MOST LINE SHOWN)

C	ADDED EXISTING FASTENER LOCATION, UPDATED NOTE 1, ADD NOTE 3, REASON PAR16-529.	SAD	17.09.14
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APPROVED	WM	TITLE	SCALE
DE APPR.	DS	D350-567 CUTTING TEMPLATE	1:1
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